

Work Order ID 109937

December-06-13 8:43:46 AM

109937

Page 1

Item ID: D2976

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Bo 105 Skidtube I Beam

Stop ***NS2***

Start Date: 12/06/13 Start Qty: 3.00

3

Cust Item ID:

Required Date: 12/20/13 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 13-12-06 Tooling:

Date:

Run Start ***NR1***

QC: Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2976	Rev A1								
100		0.00							
100	Skidtubes								
Skidtubes	Memo	0.00							
Skidtubes	Cut D2963-084 extrusion to length: (82.00") Use Jig DT8546 to drill pilot holes Open holes to finish size per dwg D2976 Debur								
110	Chemical Conversion Coat per QSI005 4.1	0.00							
110									
HandFinish	Memo	0.00							
Hand Finishing									
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

3

13-12-09 DGL

3

13-12-09 DGL

DAS 03 13-12-10 3

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Item ID: D2976

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bo 105 Skidtube I Beam

Start Date: 12/06/13 Start Qty: 3.00 ***3***

Cust Item ID:

Required Date: 12/20/13 Req'd Qty: 3.00 ***3***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>46</i>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

*13-12-10**13/12/10**13-12-09*

Picklist Print

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Work Order ID: 109937

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Parent Item: D2976

D2976

Parent Item Name: Bo 105 Skidtube 1 Beam

Start Date: 12/06/13

Required Date: 12/20/13

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP C02.10.30Re-formatKJ

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2963-084		Manufactured	No			110	Each	65.0000	1	3			

D2963-084

**

Extrusion

Location

Loc Qty

Loc Code

HALL

65

14459

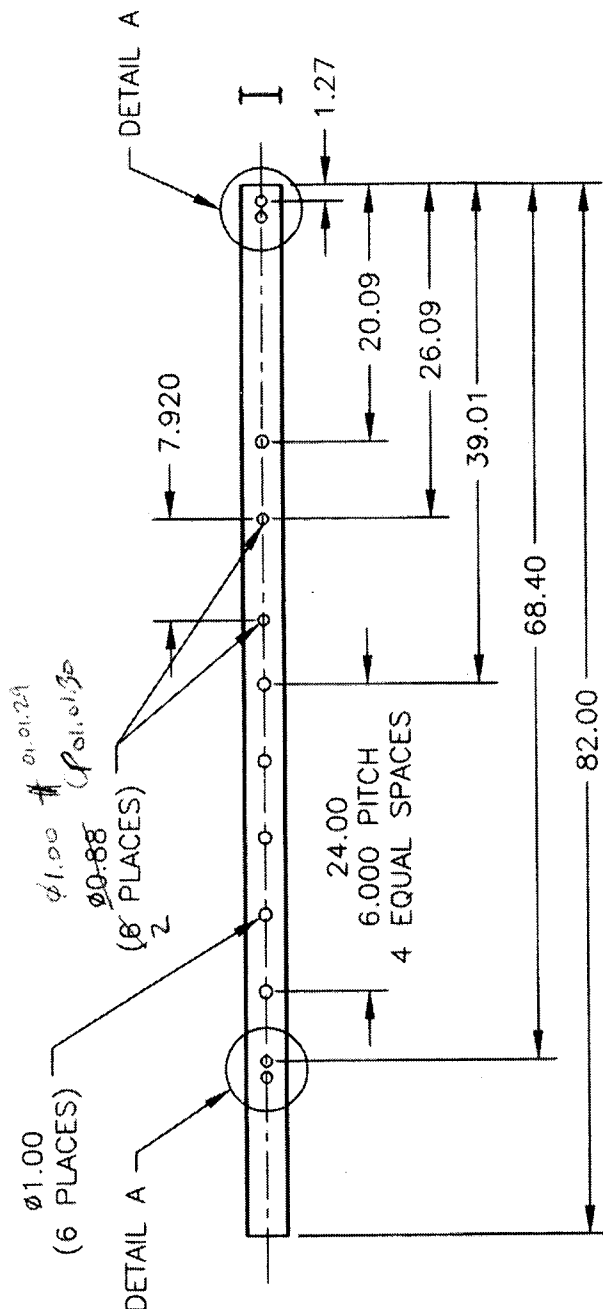
65

+1
3

13-12-06 DGL

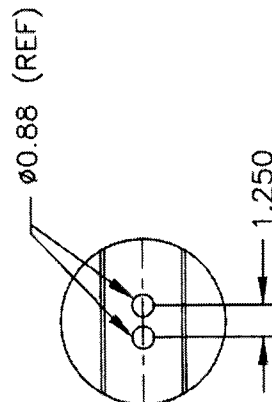


DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED #	APPROVED #	DRAWING NO. D2976	REV. A SHEET 1 OF 1
DATE 00.03.14		TITLE WEB	SCALE 1:14
A	00.03.14	NEW ISSUE	
AI	01.01.29	OPEN GROUND HANDLING HOLES TO $\phi 1.00$	



RELEASED
00.05.11 #

109937 MDS
13-12-06



MAKE FROM D2963-084 EXTRUSION
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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